

Shp 28/07

Work Order ID 72403

Monday, July 25, 2011 11:34:58 AM



Item ID: D4074-3
Revision ID: ~~1~~
Item Name: Channel

Accept



Setup Start



Stop



Start Date: 7/25/2011 Start Qty: 19.00
Required Date: 7/25/2011 Req'd Qty: 19.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan:
QC:

U

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4074	B								
135		0.00							
Small Fab	Memo	0.00							
Small Fab	Pull from stock: 19 x D4074-3 B71543 open holes per rev.B per ECN11-613								
140	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
150	Identify as per dwg & Stock Location	0.00							
Packaging	Memo	0.00							
Packaging	re-identify using new B/N								

Pl 11.07.26 19 ~~19~~

11 07 26 (19)

11/7/26 S 19

Work Order ID 72403

Monday, July 25, 2011 11:34:58 AM



Page 2

Item ID: D4074-3

Accept



Setup Start



Revision ID: U/R

Stop



Item Name: Channel

Start Date: 7/25/2011 Start Qty: 19.00



Cust Item ID:

Required Date: 7/25/2011 Req'd Qty: 19.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/26
11-07-24
19

Picklist Print

Monday, July 25, 2011 11:35:07 AM

Page 1

Work Order ID: 72403

Parent Item: D4074-3

Parent Item Name: Channel



Start Date: 7/25/2011

Required Date: 7/25/2011

Start Qty: 19.00

Required Qty: 19.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:EC
AS PER ECN 11-613 11-07-25 JLM VERIFIED BY:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4074-3

Manufactured No

Each

0.0000

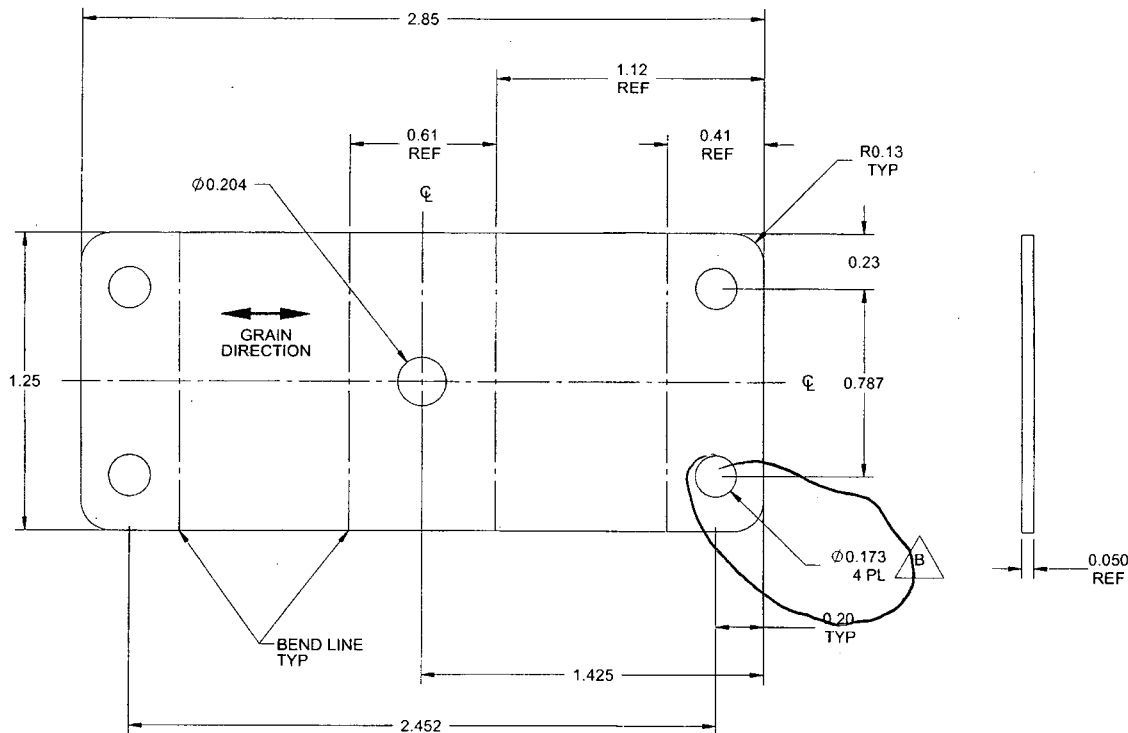
19



Channel



71543



NOTES:

1) MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH
0.050 (18 GAUGE) THICK
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC M3046S18GA

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

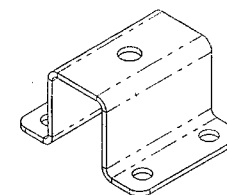
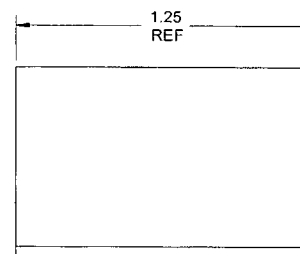
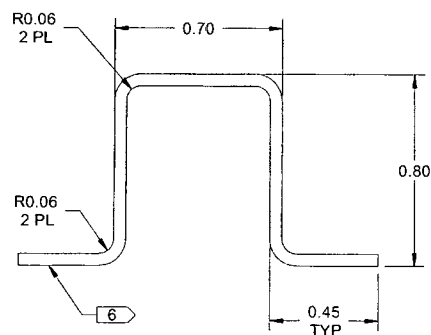
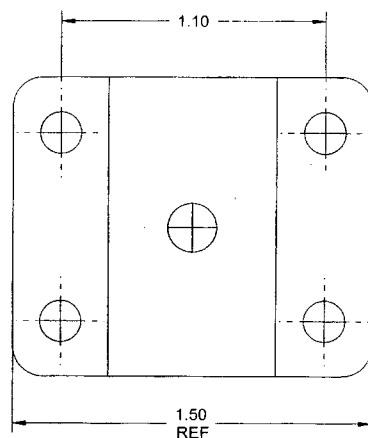
7) WEIGHT: 0.05 lbs

8) PART IS SYMMETRICAL ABOUT CENTERLINE

D4074-3F FLAT PATTERN

RELEASED
2011-07-25

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D4074	SHEET 4 OF 7
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	BRACKET	NTS
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D4074-3 CHANNEL
(MAKE FROM D4074-3F FLAT PATTERN)

NOTES:

- 1) MATERIAL: MAKE FROM D4074-3F FLAT PATTERN
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

W072403

RELEASED
2011-07-25
AND

DESIGN	<i>RF</i>	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D4074	SHEET 3 OF 7
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	BRACKET	NTS
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